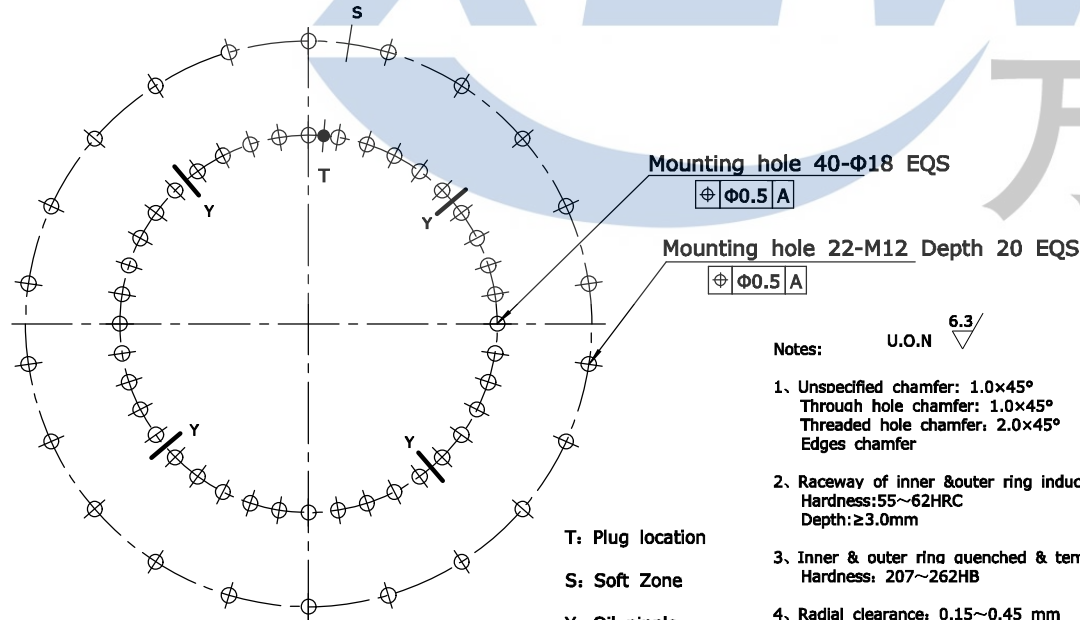
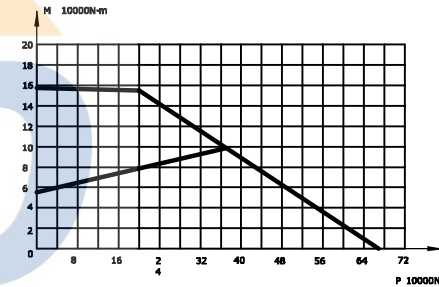
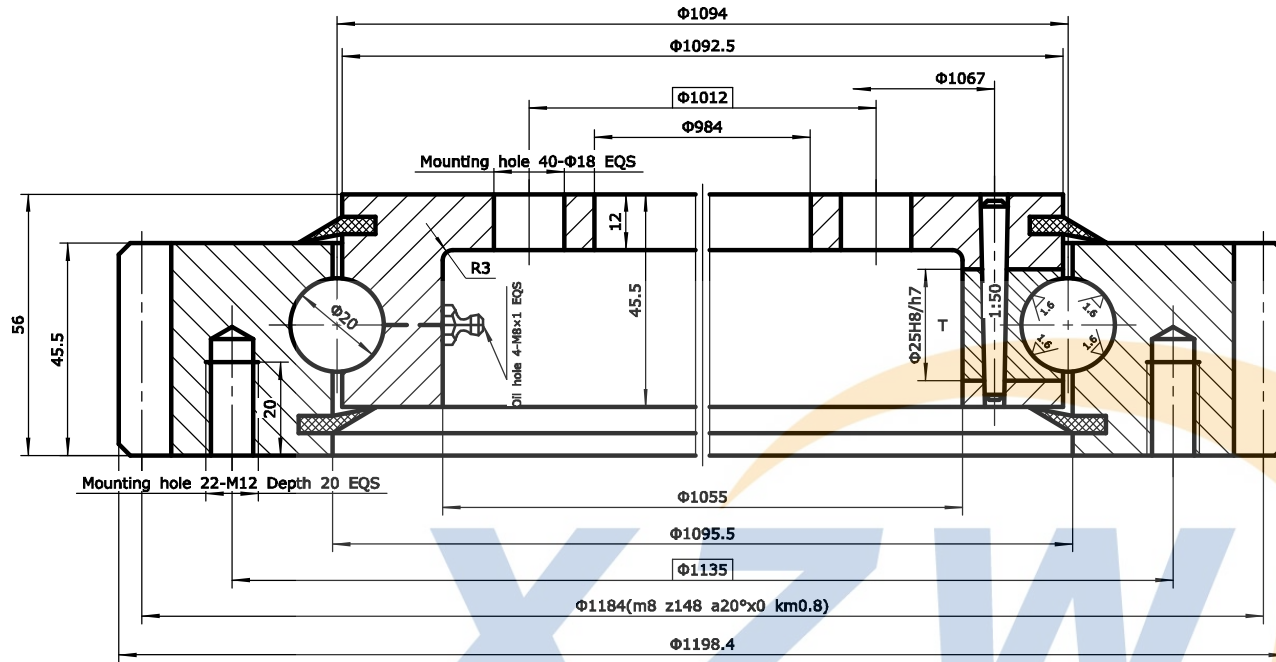


Module	m	8
Teeth no.	z	148
Teeth pressure angle	α	20°
Modification coefficients	x	0
Reduction coefficients	km	0.8
Precision(GB10095-88)		10
Average base tangent length and deviation	W	406.26 ^{-0.44} -0.62
Spanned tooth count.	k	17
Base tangent length change tolerances	FW	0.16



08	HG/T2811	Seals	NBRI-3	W17	2	
07	GB117-76	Pin	CN45	$\Phi 5 \times 45$	1	
06		Plug	CN45	$\Phi 25$	1	
05	JB/T7940.7	Oil nipple	Component	M8x1	4	
04	GB/T699	Inner ring	50Mn		1	
03	GB/T308-2002	Ball	GCr15	19.844	142 \pm 1	
02	HG/T2349	Spacer	Nylon	D20	142 \pm 1	
01	GB/T699	Outer ring	50Mn		1	
No.	Standard	Component	Material	Model	Qty	Remark
			Model	WD-231.20.1094	Drawing	Weight 82.5kg
			Name		Qty	Scale
			Material	50Mn	Total 1 page	The 1st page
Design	Standard					
Check						
Process	Approve					
Date						
XUZHOU WANDA SLEWING BEARING CO.,LTD						
Tel: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com						